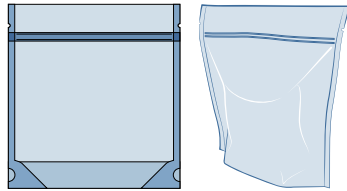


# The Limitless Possibilities of Pouching

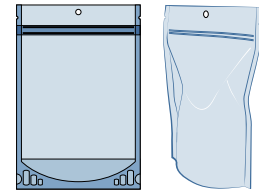
## Flexible. Versatile. Remarkable.

If you're looking for a pouch packaging partner who can provide you the solution you're looking for, all in one place, look no further than Toppan. Toppan's premade pouches are available with Flexographic or Rotogravure printing, in multi-material or recyclable, mono-material structures.



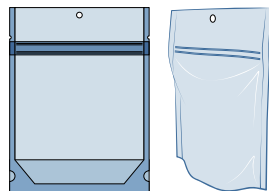
### Stand-Up Pouch (Plow-bottom)

- No bottom seal - sits flush on fold
- Ideal for heavier content



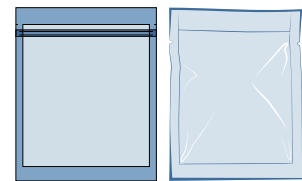
### Doyen-Style Pouch

- Rounded bottom/  
U-shaped gusset
- Ideal for content < 1 lb.



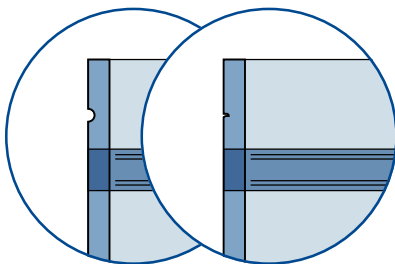
### K-Style with Skirt Seal

- Angled corners and seal along bottom
- Ideal for content 1 lbs. < 5 lbs.



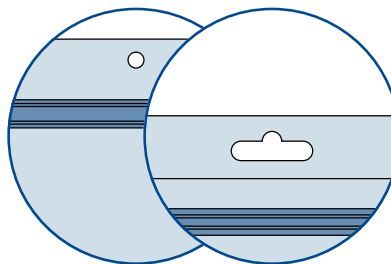
### 3-Side Sealed Pouch

- 3 sides sealed
- No gussets
- Ideal for hanging
- Ideal for lighter content



### Tear Notch or Slit

- Aids in opening of pouch
- Position can vary above zipper



### Hang / Peg Hole

- Most common with 2 side seal pouches
- Enables pouch to be placed on hanger or hook at point of sale



### Zipper

- Press to Close, "Zip-Loc" type closure
- 10mm Flange
- Single Track

# TOPPAN